



RELEASED
10/29/12

PPP

Part Number	D412-664-205	Box Part Number	MBX103	6.25 x 33.5 x 99
Description	Crosstube Installation, Low Narrow Aft	Other Packaging	MF3433	MF668 / MF1612
		Logo Decals	N/A	

Packaging Instructions and Decal Placement

D412-664-205

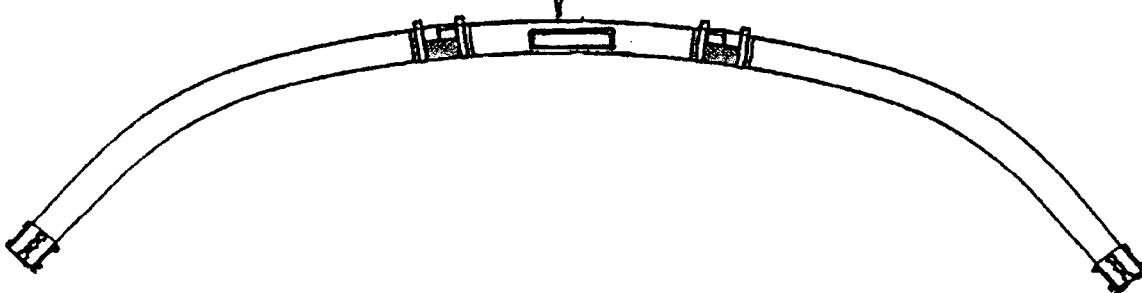
Technician will apply label D2729-4 as per drawing below. Place crosstube in plastic bag.

Glue foam in place (MF3433 2 sets, 4 Pcs, MF668, 2 sets, 4 Pcs, MF1612 4 Pcs).

Place hardware and paper work in foam together, then wrap around left side of crosstube.

Apply top portion of MF3433 and MF668 to correspond with bottom foam already in place, then close box. Apply Dart logo tape (always starting at first complete Dart logo) on top portion of box, length wise. Apply strapping after first Dart logo and there after apply strapping after every second Dart logo. Apply clear tape over strapping. Apply label D2729-3 as per instructions in QSI 014. Apply clear tape over label and staple.

D2729-4



D2729-4

D2729-3

DART	
ITEM	N/A
P/N	D412-664-205
DESC	Crosstube, Low Narrow Aft
LOT	BXXXXXX
MOUL	Bell 412
TC APPROVAL #	09-09
MADE IN CANADA	02/2004

Aut 14/05/28

Revision: G
Date: 14.05.27

DART AEROSPACE

CROSSTUBE INSTALLATION, LOW NARROW AFT

P/N: D412-664-205 CHG005

B/N: BXXXXXX

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